



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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**RBW6205G09132-
3G-3**

Job Sheet 190508



Part No: RBW6205G09132-3G-3

Job Qty: 3 pcs

Part Name: Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/11/19

Job Tracking No: SIOP

Due Date: 3/8/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG RBW6205G09132-3G Rev 3 IPP Rev A 18.03.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	NV5000 - 1	3 pcs	3/8/19		0.00	6.00	NV5000 - 1		J.C.V.
							NV5000 - 2		
120	QC 2	3 pcs	3/8/19		0.00	0.00	QC 2 - 1		J.C.V. 19-09-10
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		



Container No: S160900



Part: RBW6205G09132-3G-3

Job No: 190508

Serial No/Batch: S160900

Revision: 3

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/10/19

				QC 2 - 66		Plex 2/11/19 8:37 AM Dart.Macdonald.Dara
130	QC 8	3 pcs	3/8/19	0.00	0.00	
						QC 2 - 64
						QC 8 - 12
						QC 8 - 14
						QC 8 - 17
						QC 8 - 20
						QC 8 - 25
						QC 8 - 3
						QC 8 - 32
						QC 8 - 33
						QC 8 - 35
						QC 8 - 39
						QC 8 - 4
						QC 8 - 44
						QC 8 - 45
						QC 8 - 49
						QC 8 - 58
						QC 8 - 8
						QC 8 - 9
						QC 8 - 68
						QC 8 - 67
						QC 8 - 1 (A)
						QC 8 - 47
140	QC 5	3 pcs	3/8/19	0.00	0.00	
						QC 5 - 10
						QC 5 - 12
						QC 5 - 17
						QC 5 - 18
						QC 5 - 19
						QC 5 - 22
						QC 5 - 24
						QC 5 - 3
						QC 5 - 42
						QC 5 - 43
						QC 5 - 49
						QC 5 - 51
						QC 5 - 58
						QC 5 - 68
						QC 5 - 9
						QC 5 - 50
						QC 5 - 30
150	Outsource - 4 - Anodize	3 pcs	3/8/19			ATG001-VC 5
160	Packaging 2-1 - Receive - B4B	3 pcs	3/8/19	0.00	0.00	
		6 pcs JW				Packaging 2 - 1 - B4B
						Packaging 2 - 2 - B4B
						Packaging 2 - 3 - B4B
						Packaging 2 - 5 - B4B
						Packaging 2 - 4 - B4B
						Packaging 2 - 6 - B4B
						Packaging 2 - 7 - B4B
						Packaging 2 - 8 - B4B
						Packaging 2 - 9 - B4B
						Packaging 2 - 10 - B4B
						Packaging 2 - 11 - B4B
						Packaging 2 - 12 - B4B
						Packaging 2 - 13 - B4B
						Packaging 2 - 14 - B4B
						Packaging 2 - 15 - B4B
						Packaging 2 - 16 - B4B
						Packaging 2 - 17 - B4B
						Packaging 2 - 18 - B4B
						Packaging 2 - 19 - B4B

				Packaging 2 - 20 - B4B	2/11/19 8:37 AM Dart.Macdonald.Dara
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
170 QC 6	3 pcs	3/8/19	0.00 0.00	QC 6 - 42	
				QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
180 Packaging 3-1 - Stock - B4B	3 pcs	3/8/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	3 pcs	3/8/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

APR 02 2019
DAS
40
9-89

DAS
28
9-89

DAS
21
9-89
APR 02 2019

Part Op 110 - NV5000-1 (MORI SEIKI VERTICAL MACHINE #1) 1-Machine as per folio PEX 2/11/19 8:37 AM Dart.Macdonald.Dara
Descriptions: REV: 3 2-Deburr

120 - QC2- Inspect parts off machine FAI/FAIB

130 - QC8- Inspect parts - second check

140 - QC5- Inspect part completeness to step on W/O

150 - Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O to ATG: _____ - ANODIZE COLOR CLEAR,
PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required

160 - Receive & Inspect for Damage & Mat'l Certs

170 - QC6- All purchased or subcontracted products

180 - Identify as per dwg & Stock Location: _____

190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S2.750X4.000	6061-T6 SHEET 2.75 Thick x 4.000 Wide	1.6260 ft (.542 ea)	110-NV5000 - 1	<u>5159230</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-NV5000 - 1	M6061T6S2.750X4.000	2	0	0

Part Specifications

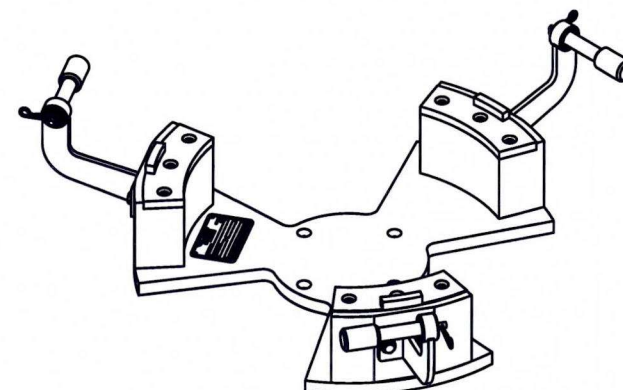
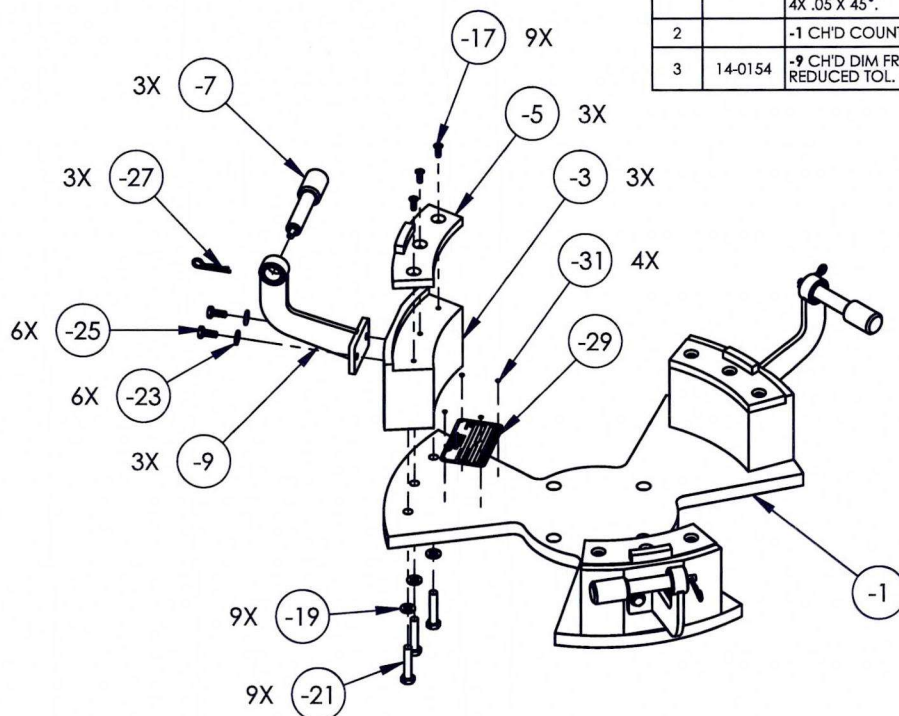
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Plex 2/11/19 8:37 AM Dart.Macdonald.Dara

MAT
used
3.221
1.542

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-1 CH'D COUNTERBORE WAS .594 Φ .390 IS .594 Φ .39. -3 CH'D HOLE DEPTHS WAS .394 IS .39. WAS 1.000 IS 1.00. WAS .625 IS .63. -7 ADDED NOTE "CENTER OK". -13 CH'D CHAMFER WAS 4X .050 X 45° IS 4X .05 X 45°.	6/25/2013	BIM	GE
2		-1 CH'D COUNTERBORE HOLES FROM Φ 5.375 B.C. TO Φ 5.512 B.C.	7/19/2013	RJC	RW
3	14-0154	-9 CH'D DIM FROM 4.164 TO 3.92. -11 CH'D DIM FROM 4.562 TO 4.32. UPDATE TITLE BLOCK TO DART, REDUCED TOL. ON NON-CRITICAL DIMS.	9/19/2014	JAG	DW



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	6061	5/8 X Φ 18-3/4	2
			-3	3	BLOCK	6061	2-3/8 X 3-5/8 X 6-3/8	3
			-5	3	WEAR PLATE	WHITE NYLON	1 X 2-5/16 X 6-1/8	4
			-7	3	PIN	6061	Φ 1 X 4-3/4	5
X			-9	3	ARM WELDMENT			6
1			-11		ARM	1018	1/4 X 4-1/4 X 4-1/2	7
1			-13		RING	1018	Φ 1-3/16 X 7/8	8
1			-15		PLATE	1018	3/8 X 1-5/8 X 2-1/2	9
		B/O	-17	9	FLATHEAD SCREW	STEEL	M5 X .8 X 14mm MCMaster-CARR #91420A324	1
		B/O	-19	9	WASHER	STEEL	M8 MCMaster-CARR #91166A270	1
		B/O	-21	9	SCREW	STEEL	M8 X 1 X 40mm MCMaster-CARR #91180A540	1
		B/O	-23	6	WASHER	STEEL	1/4 MCMaster-CARR #90126A029	1
		B/O	-25	6	SCREW	STEEL	1/4-20 X 5/8 MCMaster-CARR #92620A539	1
		B/O	-27	3	HAIRPIN COTTER PIN	STEEL	MCMaster-CARR #98335A058	1
		B/O	-29	1	DART PLACARD	ALUMINUM	RB41011	1
		B/O	-31	4	#2 DRIVE SCREW	COATED STEEL		1
ASSY -9								

NOTE:
ENGRAVE -29 PLACARD WITH T/N, S/N, "MADE IN USA".



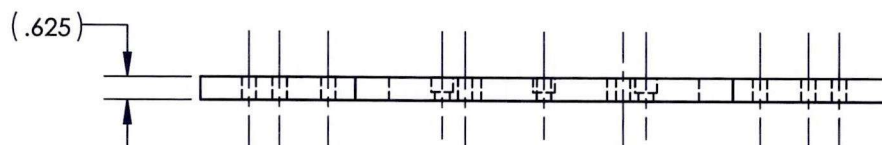
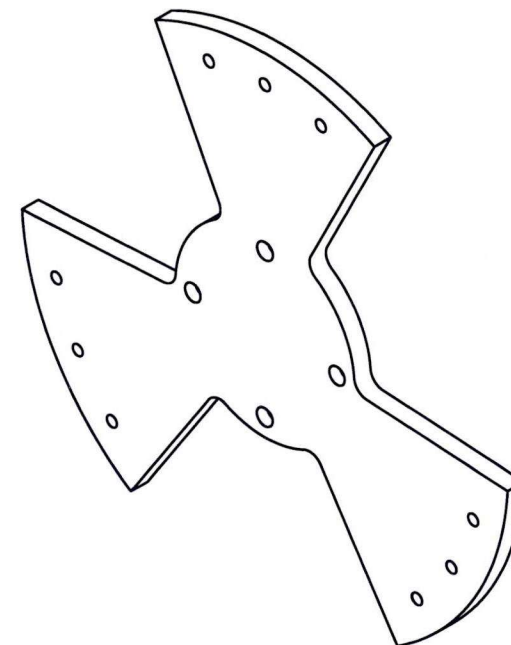
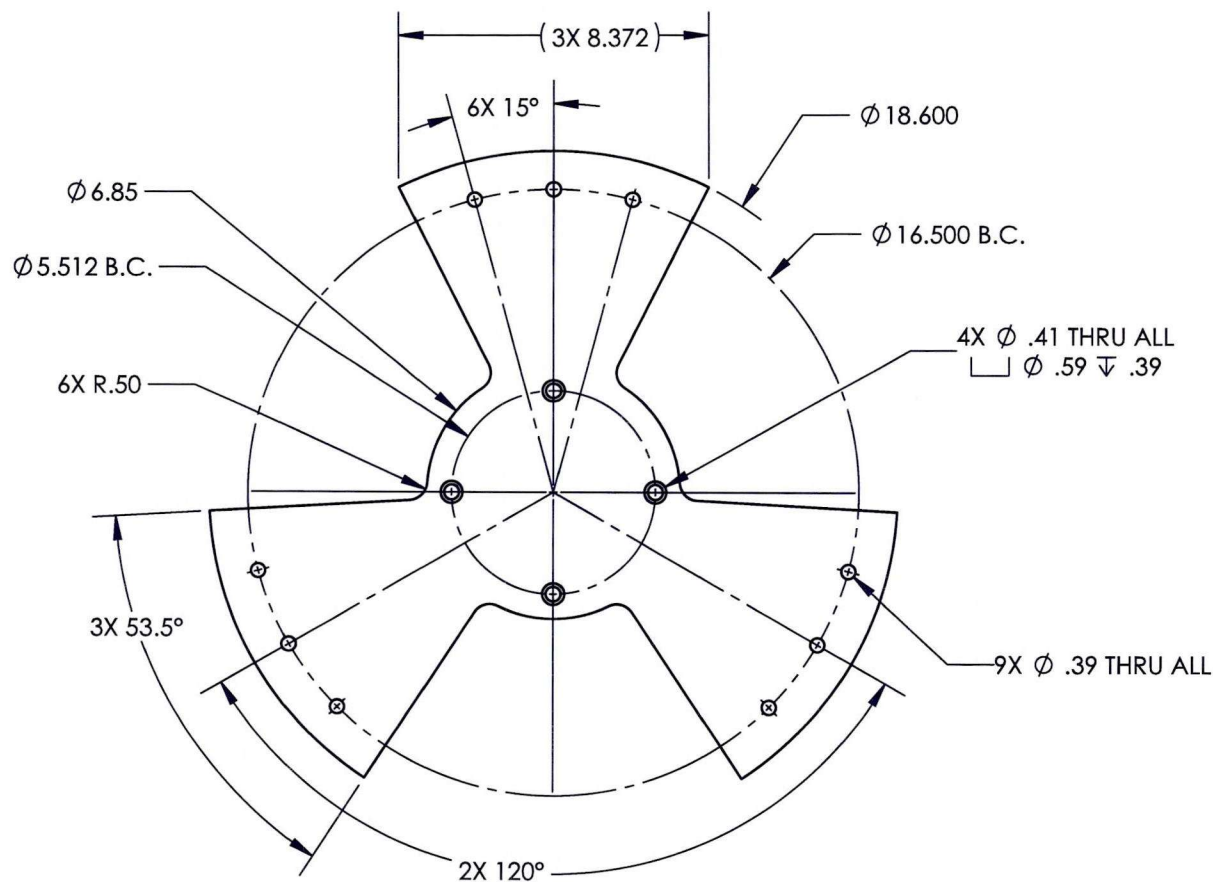
TITLE
TROLLEY ADAPTER, SWASHPLATE SUPPORT

DWG NO. RBW6205G09132-3G REV 3

MATERIAL		DRAWN BY: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX $\pm$.005	FRACTIONS $\pm$ 1/8	HEAT TREAT	
.XX $\pm$.01	ANGLES $\pm$ 5°	FINISH	
.X $\pm$.1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AW139	
SCALE 1:8	DATE 1/19/2012	SHEET 1 OF 9	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		-1 CH'D COUNTERBORE WAS .594 ∇ .390 IS .594 ∇ .39	6/25/2013	BIM
2		-1 CH'D COUNTERBORE HOLES FROM $\varnothing$ 5.375 B.C. TO $\varnothing$ 5.512 B.C.	7/12/2013	RJC
				APPROVED
				GE
				RW

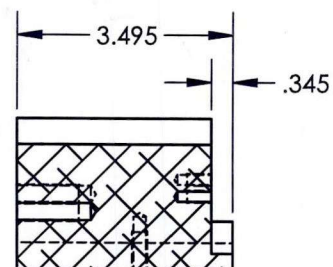
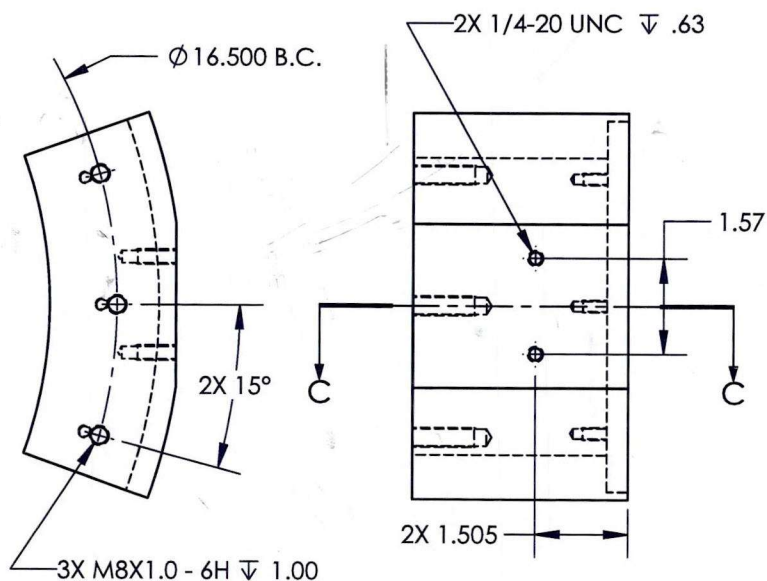


(-1)
BASE

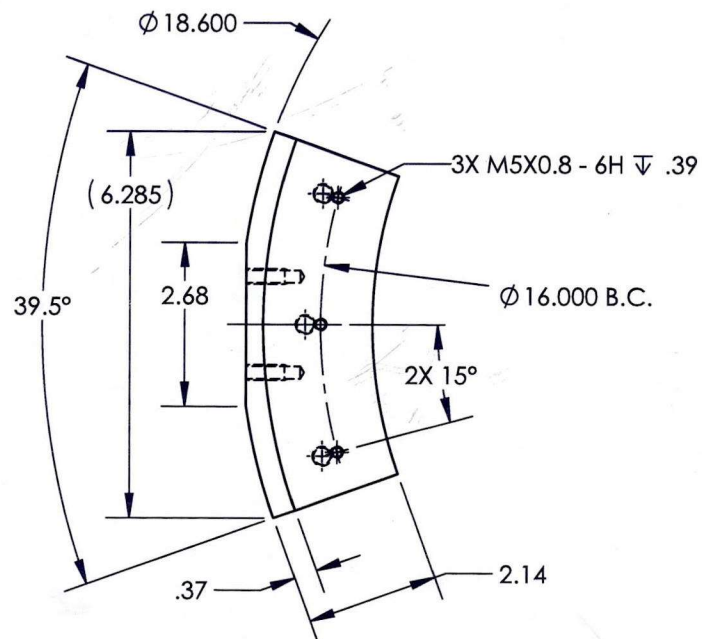
DART AEROSPACE	
TITLE TROLLEY ADAPTER, SWASHPLATE SUPPORT	
DWG NO. RBW6205G09132-3G-1	REV 3
MAT'L 6061	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX $\pm$.005 .XX $\pm$.01 .X $\pm$.1	HEAT TREAT FINISH CLEAR ANODIZE
FRACTIONS $\pm$ 1/8 ANGLES $\pm$ 5°	SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL AW139
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:5	DATE 1/19/2012 SHEET 2 OF 9

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-3 CH'D HOLE DEPTHS WAS .394 IS .39, WAS 1.000 IS 1.00, WAS .625 IS .63.	6/25/2013	BIM	GE



SECTION C-C

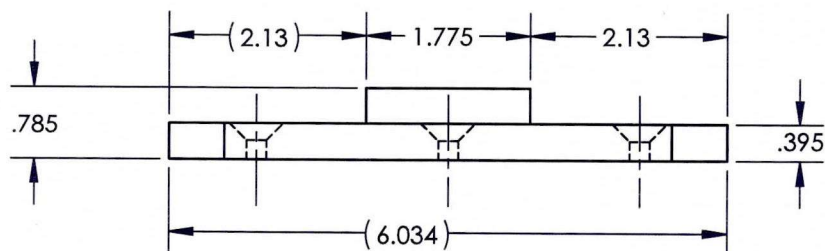
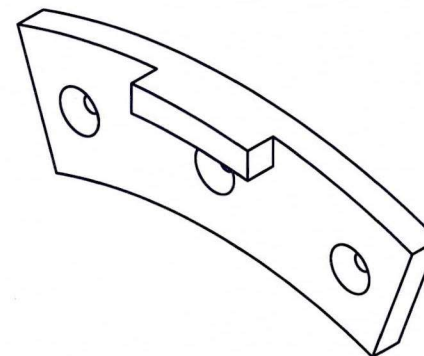
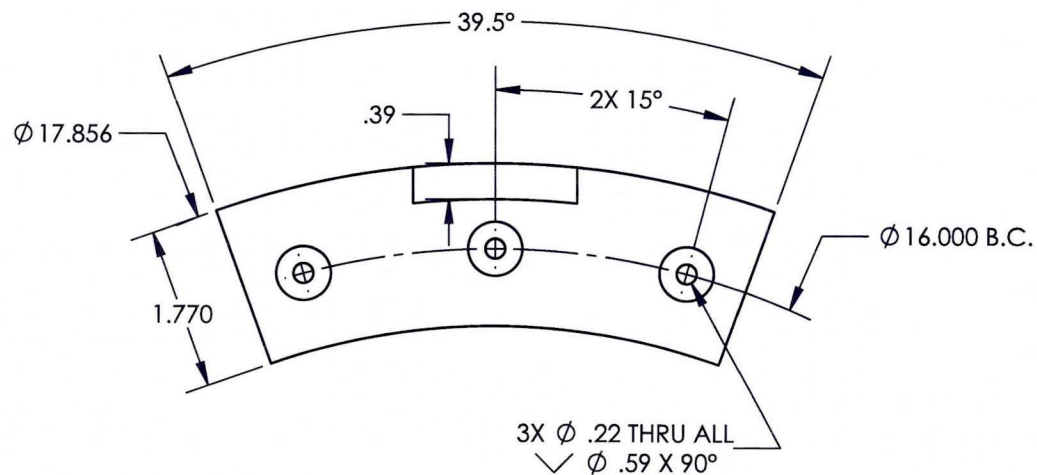


③
BLOCK

DART AEROSPACE	
TITLE TROLLEY ADAPTER, SWASHPLATE SUPPORT	
DWG NO. RBW6205G009132-3G-3	REV 3
MAT'L 6061	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH CLEAR ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:3	DATE
SHEET 3 OF 9	

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REVISIONS					
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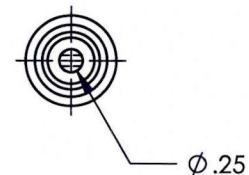
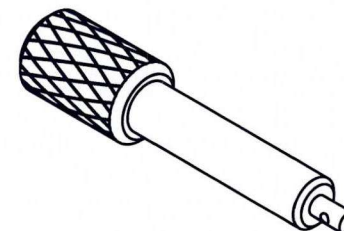
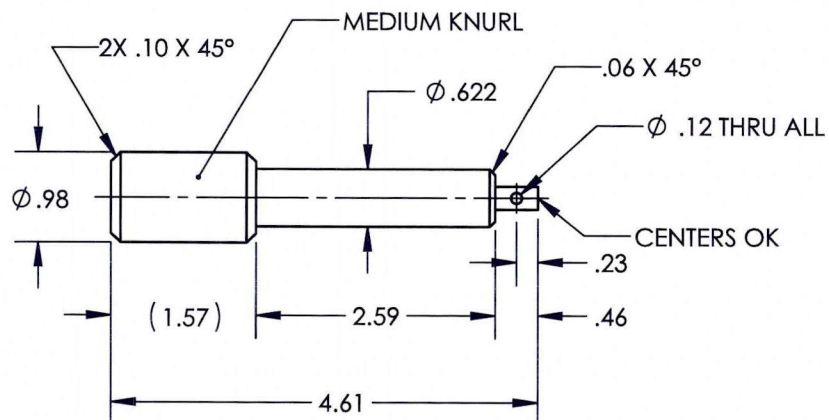


(-5)
WEAR PLATE

DART AEROSPACE	
TITLE TROLLEY ADAPTER, SWASHPLATE SUPPORT	
DWG NO. RBW6205G009132-3G-5	REV 3
MAT'L WHITE NYLON	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	APPROVED <i>D Weil</i>
FRACTIONS ± 1/8 ANGLES ± 5°	TREAT FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC USED ON MODEL AW139
SCALE 1:2	DATE 1/19/2012
SHEET 4 OF 9	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-7 ADDED NOTE "CENTERS OK".	6/25/2013	BIM	GE



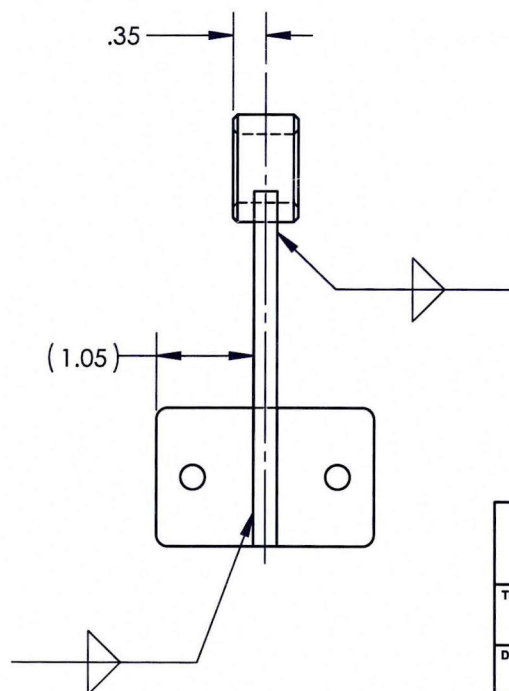
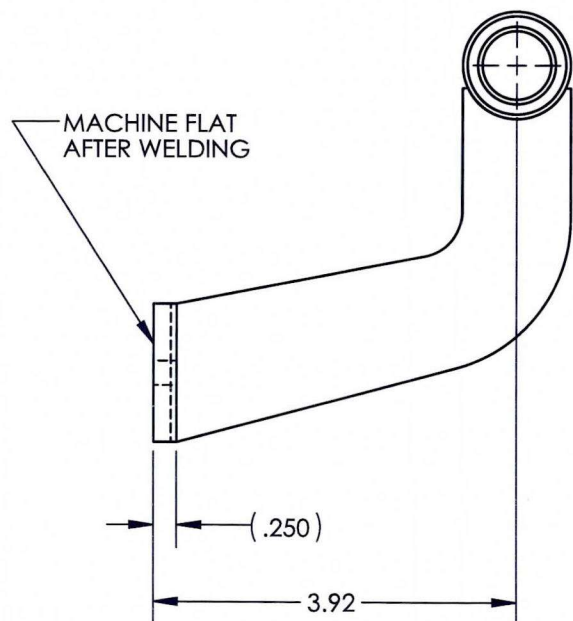
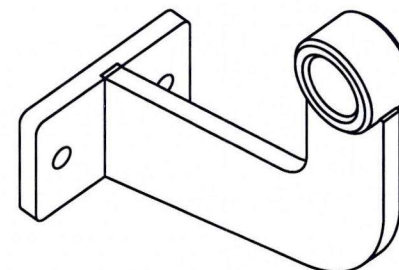
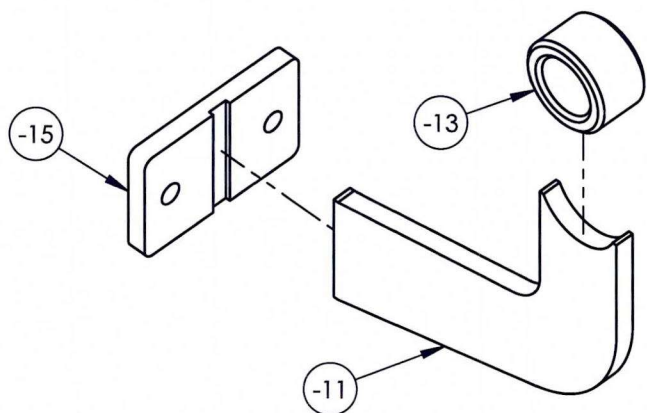
(-7)

PIN

DART AEROSPACE	
TITLE TROLLEY ADAPTER, SWASHPLATE SUPPORT	
DWG NO. RBW6205G09132-3G-7	REV 3
MAT'L 6061	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH CLEAR ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 1/19/2012 SHEET 5 OF 9

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3	14-0154	-9 CH'D DIM FROM 4.164 TO 3.92.	9/19/2014	JAG	DW

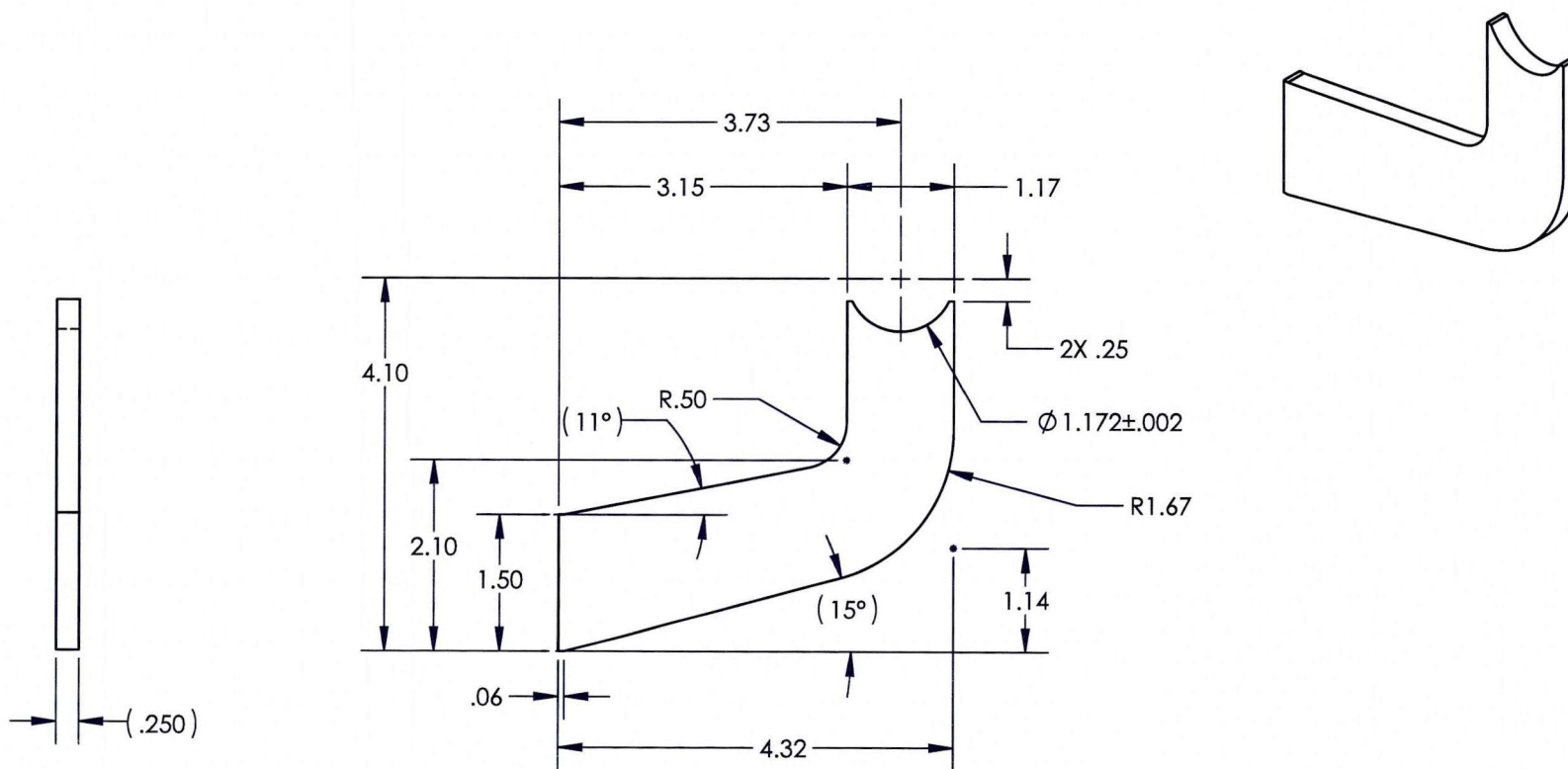


(9)
ARM WELDMENT

DART AEROSPACE	
TITLE TROLLEY ADAPTER, SWASHPLATE SUPPORT	
DWG NO. RBW6205G09132-3G-9	REV 3
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT FINISH CAD PLATE YELLOW SPEC QQ-P-416F, TYPE II, CLASS II USED ON MODEL AW139
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 1/19/2012 SHEET 6 OF 9

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
3	14-0154	-11 CH'D DIM FROM 4.562 TO 4.32.	9/19/2014	JAG
				DW



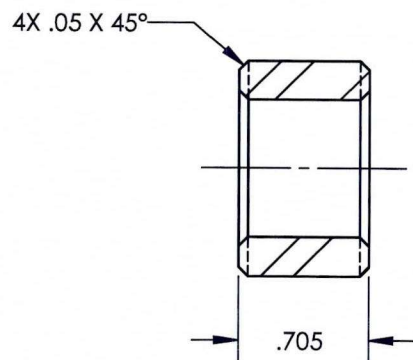
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ARM

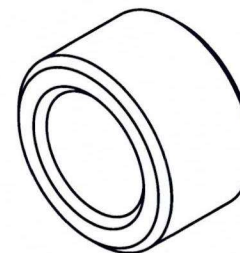
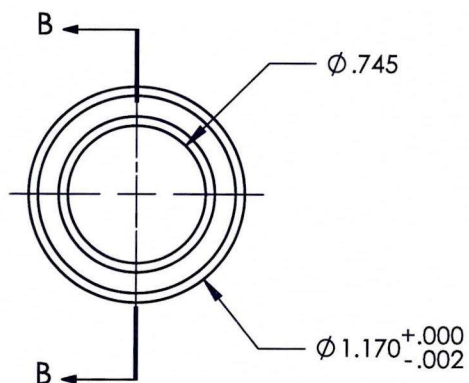
DART AEROSPACE	
TITLE TROLLEY ADAPTER, SWASHPLATE SUPPORT	
DWG NO. RBW6205G09132-3G-11	REV 3
MAT'L 1018	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weir</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE -9 WELDMENT
X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 1/19/2012
SHEET 7 OF 9	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-13 CH'D CHAMFER WAS 4X .050 X 45° IS 4X .05 X 45°.	6/25/2013	BIM	GE



SECTION B-B



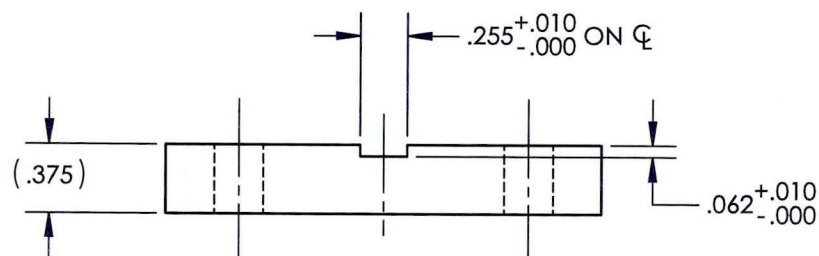
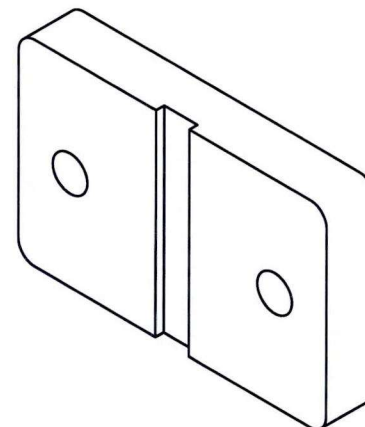
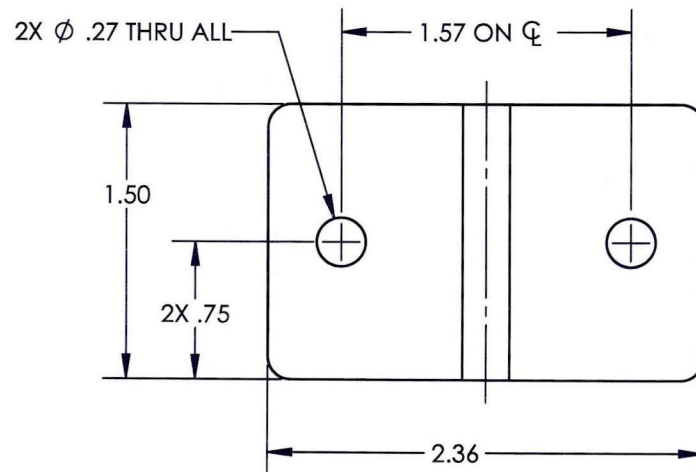
(-13)

RING

DART AEROSPACE	
TITLE TROLLEY ADAPTER, SWASHPLATE SUPPORT	
DWG NO. RBW6205G09132-3G-13	REV 3
MAT'L 1018	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH SEE -9 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:1	DATE 1/19/2012 SHEET 8 OF 9

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



(-15)

PLATE



TITLE		TROLLEY ADAPTER, SWASHPLATE SUPPORT	
DWG NO.		RBW6205G09132-3G-15	
MAT'L		1018	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: GILBERT	
.XXX ± .005		APPROVED <i>D Weil</i>	
.XX ± .01		HEAT TREAT	
.X ± .1		FINISH SEE -9 WELDMENT	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
SCALE 1:1		AW139	
DATE		SHEET 9 OF 9	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO042911**



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042911

PO Date: 3/18/19

Due Date: 3/25/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	190657	RBW6705G02431-3G-1	Lever Rigging Fork Outsource process-Anodize per QSI017 4.1.10.1 - Issue P/O to ATG: _____ - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	-	3/25/19	10 pcs	0 pcs	10 pcs	\$6.00/pcs	\$60.00
Line Item Note ** NEED BACK MARCH 25,2019 **											
2	190508	RBW6205G09132-3G-3	Block Outsource process-Anodize per QSI017 4.1.10.1) - Issue P/O to ATG: _____ - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	-	3/25/19	6 pcs	0 pcs	6 pcs	\$6.00/pcs	\$36.00
Line Item Note ** NEED BACK MARCH 25,2019 **											
3	190649	RBW1205G00231-3G-1	Body -Issue P/O to ATG: _____ - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	-	3/25/19	4 pcs	0 pcs	4 pcs	\$6.00/pcs	\$24.00
Line Item Note ** NEED BACK MARCH 25,2019 **											
4	191830	D5156-5	Face Plate : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) Anodize Black per MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2	Firmed	-	3/25/19	8 pcs	0 pcs	8 pcs	\$15.00/pcs	\$120.00
Line Item Note ** NEED BACK MARCH 25,2019 **											
Grand Total:											\$240.00



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042911



Order Notes

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A022 Apical Processing

A024 process certifications

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/19/19 11:16 AM dart.Lussier.Patrick



Certificat de Conformité / Certificate of Compliance

(017763-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

017763- 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
20-Mar-2019		Jessie Boisvert		PO042911					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order	
1	RBW6705G02431-3G-1 Rev. ✓	RBW6705G02431-3G-1 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-8625F TYPE 2 CLASS 1	ANODIZE CH	10	10 ✓	0	0	0	
2	RBW6205G09132-3G-3 Rev. ✓	RBW6205G09132-3G-3 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-8625F TYPE 2 CLASS 1	ANODIZE CH	6	6 ✓	0	0	0	
3	RBW1205G00231-3G-1 Rev. ✓	RBW1205G00231-3G-1 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-8625F TYPE 2 CLASS 1	ANODIZE CH	4	4 ✓	0	0	0	

DAS
40
9-89

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.